

Machinist/CNC Lathe

Reports To: Operations Manager

Department: Operations

FLSA Status: Non-Exempt



JOB SUMMARY:

Position operates threading machine, performs daily maintenance work, changes tool settings, threading detection, burring, die-stamping mark, and paint-stenciling mark.

RESPONSIBILITIES/ACCOUNTABILITY:

- Operating threading machine, monitoring work process.
- Operating computer automated machinery and equipment.
- Adjusting equipment and changing specifications, correctly adjusting process parameter, maintaining equipment.
- Self-check and the first check of thread.
- Regrinding turnips and burrs of thread.
- Die-stamping mark or paint-stenciling mark.
- Maintaining marking and regrinding tools, finding and solving problems in time.
- Observing equipment operation, finding and solving the problem timely.
- Spot-inspecting thread machine, assisting equipment relevant staff to examine and repair equipment to do rush repairs.
- Threading inspection and knowledge of inspection measurement equipment.
- Cropping off of rejected threads.
- Calibrating and adjusting inspection equipment.
- Adjusting CNC machine parameters to meet API 5CT and other specifications.
- Recording and maintaining concise written records of work.
- Operating various pipe conveying devices.
- Routine operation of overhead crane.
- Responsible for meeting the quality objectives in your department/position.
- Performing other duties as assigned by supervisor.

QUALIFICATIONS:

1. High School Diploma or GED.
2. Valid Driver's License.
3. Technical trade school a plus.
4. Experience in threading, industrial or related work preferred.
5. Forklift and overhead crane operations experience preferred.
6. Valid U.S. Passport preferred.

KNOWLEDGE, SKILLS, AND ABILITIES:

- Ability to effectively deal with other people, especially other Company personnel, to enlist needed cooperation in implementing regulatory requirements
- Ability to work various shifts.
- Must have a team player attitude and have a commitment to SAFETY.
- Knowledge of compiling reports and ensuring compliance.

- Requires, at all times, wearing protective and safety equipment.
- Ability to effectively use a computer for data entry, reporting and word processing.

PHYSICAL REQUIREMENTS:

- You must have visual acuity in at least one eye capable of reading the Jaeger J1 test chart, or equivalent, at a distance of not less than 12 inches (30.5 cm).
- You must be able to differentiate between the colors used in the color perception examination.
- Ability to work in heat, cold, dust, noise/vibration and confined space and hazardous conditions.
- Ability to work in a high temperature environment, working high above the ground and work in outdoor environment.
- Normal physical activity includes frequent sitting, standing, and walking in a usual workday.
- Requires frequent bending, stooping, squatting, kneeling, crawling, climbing a ladder and stairs, and reaching above shoulder level.
- Requires employee to occasionally lift and carry heavy objects weighing 50 – 100 lbs.
- Requires retrieving files by pulling out and pushing in potentially heavy filing cabinet drawers and other objects.

TRAINING EXPECTATIONS:

Applicant should have knowledge and should be skilled in this field through education and work experience.

- Upon hire, employee will receive necessary rules and regulations.
- Every year in this position staff will attend training and continuing education as required for the position.
- Everyone is responsible for safety.